

DURA-PUMP™ QUICK CADDY Recirculation Assembly Guide

DP 6000 Series • DEF 2000 Series • PM 1000 Series

ATTENTION

Apply an even coat of Thread Sealant on male threads. Hand tighten joints and torque another 1/2 to 3/4 turn until threads are sealed.

Congratulations on your recent Dura Products purchase.

This guide will take you through the steps to easily assemble your device.

Contents:

- A** (1) 1" Nipple
- B** (2) 1" Poly Street Elbow
- C** (1) 1" Check Valve
- D** (1) 90° Hose Barb
- E** (1) 1" x 8" Hose
- F** (2) 1" Hose Clamps
- G** (1) 1" Hose Barb
- H** (1) 1" Ball Valve
- I** (1) 1" Male Cam Lock
- J** (1) 2" x 1" Bushing
- K** (1) 1" Female Cam Lock

Tools Required:

- 1. 5/16 Wrench or flat head screwdriver
- 2. Pipe thread sealant
- 3. WD-40 (*optional*)

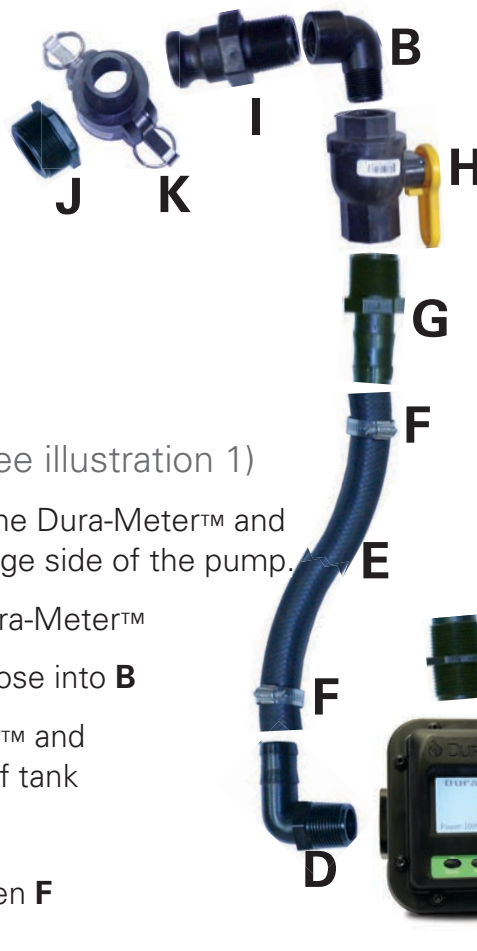


illustration 1

Mount the Dura-Meter™ at the pump. (see illustration 1)

Step 1: Remove the 1" plug from back port of the Dura-Meter™ and thread **A** into back port, then thread **A** into discharge side of the pump.

Step 2: Thread **B** into right "OUT" port of the Dura-Meter™

Step 3: Thread **C** into **B**, then thread discharge hose into **B**

Step 4: Thread **D** into left port of the Dura-Meter™ and tighten with the female threads facing the center of tank

Step 5: Slide **E** onto **D** and tighten **F**

Step 6: Slide **G** onto opposite end of **E** and tighten **F**

Step 7: Thread **H** onto **G**

Step 8: Thread **B** into **H**

Step 9: Thread **I** into **B**

Step 10: Take out the 2" plug in the 6" Cage Tank Lid and thread **J** into the Tank Lid and thread **K** into **J**.

Make the final connection with the cam locks.

Completed front and back views



DPAG_OCR_072024



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