# DURA **AUTO-BATCH**<sup>TM</sup> DIRECT INJECTION

# 3" SYSTEM WITH 3" GAUGE KIT ASSEMBLY GUIDE

### **NOTICE**

- Always turn pump off and disconnect system from power when not in use.
- Never leave unattended while in use.
- Always close manual valves at the bottom of the system when not in use.

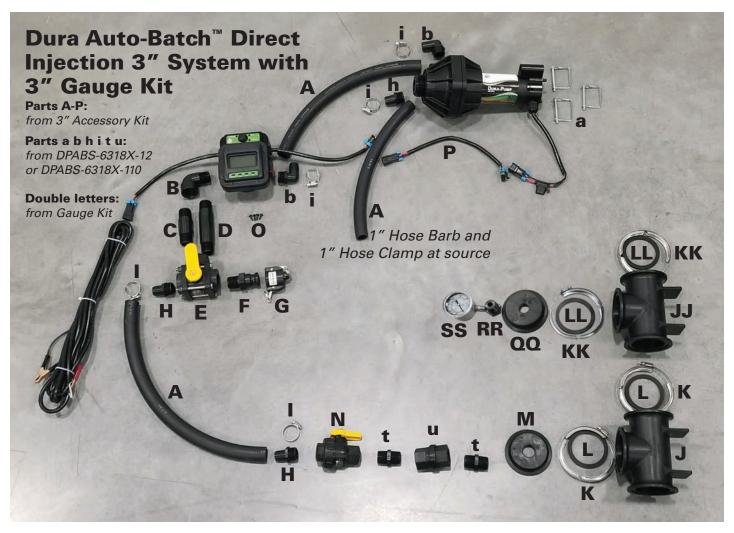


SYSTEM CONTAINS			
QTY	DESCRIPTION		
1-4	Dura Auto-Batch™ Direct Injection		
<b>1-4</b> 1 PER DURA-ABS™	3" Accessory Kit		
1	3" Gauge Kit		
1	DI Frame		

Shown with (4) Auto-Batch Direct Injection (4) 2" Kits and (1) 2" Gauge Kit







# **Dura Auto-Batch™ Direct Injection 3" Accessory Kit Includes:**

	QTY	PART #	DESCRIPTION
A	5	DP-T4003	1" EPDM Hose
В	1	DP-BAN4001	1" Street Elbow – 90-degree
С	1	DP-TMNIP100-4	1" x 4" Poly Nipple
D	1	DP-TMNIP100-6	1" x 6" Poly Nipple
E	1	V100SL	Banjo 1" 3-Way Side Load Poly Valve
F	1	DP-TM100F	1" Male Adapter – 1" Male Thread
G	1	DP-TM100125CAP	1" Cap X Male Adapter Poly Cam Lever Coupling
Н	2	DP-TM10PHB	1" Poly Hose Barb
ı	2	DP-HC1000	1" Hose Clamp
J	1	DP-TMM300TEE	3" Flanged Tee
K	1	DP-BANFC300	300 Series Worm Screw Clamp
L	1	DP-TM300G	300 Series EPDM Gasket
M	1	DP-BANM300PLG100	3" Flange Plug with 1" FPT
N	1	DP-TM4002	1" Full Port Valve
0	4	DP-ATF 45x1.63x14.5	Torx Screw
P	1	PUMP/METER PIGTAIL DI SYSTEM	Pigtail / Meter-to-Pump (for 12 volt systems)

### **Dura Auto-Batch™ Direct Injection 3" Gauge Kit Includes:**

	QTY	PART #	DESCRIPTION
IJ	1	DP-TMM300TEE	3" Flanged Tee
KK	2	DP-BANFC300	300 Series Worm Screw Clamp
LL	2	DP-BAN300G	300 Series EPDM Gasket
QQ	1	DP-BANM300PLG100	3" Flange Plug with 1" FPT
RR	1	DP-BANRB100-025raw	1" MPT x ¼" FPT Reducing Bushing
SS	1	DP-P4045 DI-Gauge	Pressure Gauge, 30 PSI Max 2 ½"

NOTE: Parts from the two Accessory Bags in the Pump System box along with parts from the 3" Direct Injection Accessory Kit will be used to assemble entire set-up.

## Assembly Steps for 3" Auto-Batch™ Direct Injection System

- 1. Unpack Direct Injection Frame from box
- 2. Assemble Meter Dashboard to frame using the 4 Hex bolts and nuts
- **3.** Insert 2 tube caps on front corners of the frame
- **4.** Place Battery Plate on left rear side of the frame, tighten with 2 Hex nuts (12 volt systems)
- **5.** Unpack Pump System(s)
- 6. Using Instruction sheet from the DP-AB001 Accessory Bag (included in the pump box), plumb the pump
- 7. Place pump into the Direct Injection frame, secure using 3 snap pins a. Two in front, one in the rear
- **8.** Attach **B** to outlet of the meter
- 9. Attach either C or D to B
  - a. For position 1 and 2 on dashboard, use C
  - b. For position 3 and 4 on dashboard, use **D**
- **10.** Attach 1" Elbow Hose Barb **b** to the inlet of the meter
- 11. Attach meter to the Meter Dashboard using 4 Torx screws R
- **12.** Insert **P** between pump power cord and the meter power cord (12 volt systems)
- 13. Attach E to C or D
- 14. Attach F to the top of E
- 15. Place G on top of F
- **16.** Insert **H** into bottom of **E**
- 17. Attach A from inlet of meter b to outlet of pump b. Tighten with clamps i. Can cut hose to length
- **18.** Starting from Manifold

Attach J to M using parts K & L

Attach 1" Poly Nipple t to M

Attach 1" Check Valve u, make sure arrow on check valve points toward J

Attach 1" Poly Nipple t to Check Valve u, attach N

Attach **H** to **N** 

**19.** To attach Gauge kit to Manifold

Attach J to JJ using parts K & L

Attach JJ to QQ using parts KK & LL

Attach **RR** to **QQ** 

Attach SS to RR

- 20. Attach 1" hose from bottom of E to manifold, tighten with clamps I
- **21.** Attach long power cord from meter to battery (12 volt systems)



Dura Auto-Batch™ Direct Injection 2" Kit Assembly



Dura Auto-Batch™ Direct Injection 2" Gauge Assembly



Dura Auto-Batch™ Direct Injection 3" Kit Assembly



Dura Auto-Batch™ Direct Injection 3" Gauge Assembly

You may also view assembly videos on our website.

### www.DuraProducts.com

Click on the **"Videos"** tab at the top of the page and wait for the page to load.

Then scroll down and select the **"Dura DI Direct Injection Assembly Video"** link to view.

Or scan the QR code below.

